



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

12568

D412-630-033 Job Sheet 189307



007727

Part No: D412-630-033

Job Qty: 1 ea

Part Name: Folding Heli-Access-Step™ LH - Low, High & Float Gear



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 2/11/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV O IPP Rev:A New Issue 06-11-08 JLM IPP rev B ecn 1019, added d2807-041 EC verified by:DD
IPP rev :C 11.01.06 added route seq ID DD vef:EC IPP REV:D 13.06.07 PER CHG004 DD vef:JLM IPP REV:E
16.06.23 AS PER IIN REV.O DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/11/19	2/11/19	0.00	0.00	Start Up Small Fab-4		JAN 24 2019 6-89 DAS 6
110	Small Fab	1 pcs	2/11/19	2/11/19	0.00	0.44	Small Fab-6		36 9-89 DAS 69
120	QC	1 pcs	2/11/19	2/11/19	0.00	0.00	QC5		9-89 DAS 69
130	Packaging	1 pcs	2/11/19	2/11/19	0.00	0.00	Packaging1-4		JAN 29 2019 6-89 DAS 69
140	QC	1 pcs	2/11/19	2/11/19	0.00	0.00	QC4		JAN 30 2019 9-89 DAS 69
145	DC	1 pcs	2/11/19	2/11/19	0.00	0.00	DC		JAN 30 2019 9-89 DAS 69
150	Packaging	1 pcs	2/11/19	2/11/19	0.00	0.00	Packaging3-2		JAN 30 2019 9-89 DAS 69
160	QC21-FG	1 Ea	2/11/19	2/11/19	0.00	0.00	QC21		JAN 30 2019 9-89 DAS 69

Part Op 110 - Assemble as per dwg D412-630 p.14 Coat all hardware with LPS3 rust inhibitor A/R LPS3 batch:
Descriptions: COAT exposed HARDWARE WITH LPS PROCYON . A/R LPS PROCYON BATCH: 1.33690

145 - Photocopy bluefile & create labels per PPP D412-630-033 CHG005

150 - Identify and pack for shipping as per PPP D412-630-033

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C8	Nut	2 Ea (2 ea)	90-Start up Operation	5006249
AN3C21A	Bolt	1 Ea (1 ea)	90-Start up Operation	5026149
AN8C16	Bolt	2 Ea (2 ea)	90-Start up Operation	FM137706X1
D2012-107	Clevis	1 pcs (1 ea)	90-Start up Operation	5040916-2
D2803-041	Bracket Assembly	1 pcs (1 ea)	90-Start up Operation	5044581
D2804-041	Bracket Assembly	1 pcs (1 ea)	90-Start up Operation	5044593
D2807-041	Prop Assembly	2 Ea (2 ea)	90-Start up Operation	5141818
D2813	Washer	2 pcs (2 ea)	90-Start up Operation	5041174
D3395-1	Bushing	4 pcs (4 ea)	90-Start up Operation	5041201
D3562-041	Step Weldment	1 pcs (1 ea)	90-Start up Operation	146612
D3672-15	Phenolic Washer	5 pcs (5 ea)	90-Start up Operation	5043894
D3672-19	Phenolic Washer	4 pcs (4 ea)	90-Start up Operation	5148075
D3672-7	Washer, Phenolic	4 pcs (4 ea)	90-Start up Operation	5131588
MS21043-3	Nut	4 Ea (4 ea)	90-Start up Operation	5143711
MS24665-302	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	FM137672-1
MS24693-C280	Screw	2 Ea (2 ea)	90-Start up Operation	FM137587
MS24693-C285	Screw	1 Ea (1 ea)	90-Start up Operation	FM135704-30
AN44C7A	Eyebolt	1 Ea (1 ea)	130-Packaging	
AN4C10A	Bolt	1 Ea (1 ea)	130-Packaging	
AN4C15A	Bolt	2 Ea (2 ea)	130-Packaging	
AN4C6A	Bolt	1 Ea (1 ea)	130-Packaging	
AN5C15A	Bolt	2 Ea (2 ea)	130-Packaging	



Container No: S149316



Part: D412-630-033

Job No: 189307

Serial No/Batch: S149316

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-69 Issue 7 FAA STC SR005951

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C8	2	29	0
	AN3C21A	1	23	0
	AN8C16	2	15	0
	D2012-107	1	24	0
	D2803-041	1	2	0
	D2804-041	1	4	0
	D2807-041	2	24	0
	D2813	2	18	0
	D3395-1	4	46	0
	D3562-041	1	4	0
	D3672-15	5	544	0
	D3672-19	4	172	0
	D3672-7	4	989	0
	MS21043-3	4	723	0
	MS24665-302	2	18	0
	MS24693-C280	2	72	0
	MS24693-C285	1	56	0
130-Packaging	AN44C7A	1	18	0
	AN4C10A	1	35	0
	AN4C15A	2	56	0
	AN4C6A	1	339	0
	AN5C15A	2	63	0
	D2806-1	2	23	0
	D2806-3	2	31	0
	D2810-5	1	13	0
	D3396-1	2	33	0
	D3672-17	7	73	0
	D3672-5	7	535	0
	MS21043-4	4	1,191	0
	MS21043-5	3	123	0

Part Specifications

Specifications could not be found.



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D412-630-033
Job Sheet 189307



Part No: D412-630-033

Job Qty: 1 ea

Part Name: Folding Heli-Access-Step™ LH - Low, High & Float Gear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 2/11/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV O IPP Rev:A New Issue 06-11-08 JLM IPP rev B ecn 1019, added d2807-041 EC verified by:DD
IPP rev :C 11.01.06 added route seq ID DD vef:EC IPP REV:D 13.06.07 PER CHG004 DD vef:JLM IPP REV:E
16.06.23 AS PER IIN REV.O DD VERF:JLM

Ship Via:

774/3

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/25/19	2/11/19	0.00	0.00	Start Up Small Fab-4		IAN 24 2019
110	Small Fab	1 pcs		2/11/19	0.00	0.44	Small Fab-6		
120	QC	1 pcs		2/11/19	0.00	0.00	QC5		
130	Packaging	1 pcs		2/11/19	0.00	0.00	Packaging1-4		
140	QC	1 pcs		2/11/19	0.00	0.00	QC4		
145	DC	1 pcs		2/11/19	0.00	0.00	DC		
150	Packaging	1 pcs		2/11/19	0.00	0.00	Packaging3-2		
160	QC21-FG	1 Ea		2/11/19	0.00	0.00	QC21		

Part Op 110 - Assemble as per dwg D412-630 p.14 Coat all hardware with LPS3 rust inhibitor A/R LPS3 batch: _____

Descriptions: COAT exposed HARDWARE WITH LPS PROCYON . A/R LPS PROCYON BATCH: _____

145 - Photocopy bluefile & create labels per PPP D412-630-033 CHG005

150 - Identify and pack for shipping as per PPP D412-630-033

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C8	Nut	2 Ea (2 ea)	90-Start up Operation	
AN3C21A	Bolt	1 Ea (1 ea)	90-Start up Operation	
AN8C16	Bolt	2 Ea (2 ea)	90-Start up Operation	
D2012-107	Clevis	1 pcs (1 ea)	90-Start up Operation	
D2803-041	Bracket Assembly	1 pcs (1 ea)	90-Start up Operation	
D2804-041	Bracket Assembly	1 pcs (1 ea)	90-Start up Operation	
D2807-041	Prop Assembly	2 Ea (2 ea)	90-Start up Operation	
D2813	Washer	2 pcs (2 ea)	90-Start up Operation	
D3395-1	Bushing	4 pcs (4 ea)	90-Start up Operation	
D3562-041	Step Weldment	1 pcs (1 ea)	90-Start up Operation	
D3672-15	Phenolic Washer	5 pcs (5 ea)	90-Start up Operation	
D3672-19	Phenolic Washer	4 pcs (4 ea)	90-Start up Operation	
D3672-7	Washer, Phenolic	4 pcs (4 ea)	90-Start up Operation	
MS21043-3	Nut	4 Ea (4 ea)	90-Start up Operation	
MS24665-302	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	
MS24693-C280	Screw	2 Ea (2 ea)	90-Start up Operation	
MS24693-C285	Screw	1 Ea (1 ea)	90-Start up Operation	
AN44C7A	Eyebolt	1 Ea (1 ea)	130-Packaging	5019401
AN4C10A	Bolt	1 Ea (1 ea)	130-Packaging	fm36044.0
AN4C15A	Bolt	2 Ea (2 ea)	130-Packaging	5044216
AN4C6A	Bolt	1 Ea (1 ea)	130-Packaging	5100397
AN5C15A	Bolt	2 Ea (2 ea)	130-Packaging	fm137587.1
D2806-1	Bushing	2 pcs (2 ea)	130-Packaging	5146106
D2806-3	Bushing	2 pcs (2 ea)	130-Packaging	5034003
D2810-5	Strut	1 pcs (1 ea)	130-Packaging	5044351
D3396-1	Spacer	2 pcs (2 ea)	130-Packaging	5144111
D3672-17	Phenolic Washer	7 pcs (7 ea)	130-Packaging	5150866
D3672-5	Washer, Phenolic	7 pcs (7 ea)	130-Packaging	5035441 5153354.7
MS21043-4	Nut	4 Ea (4 ea)	130-Packaging	5047759
MS21043-5	Nut	3 Ea (3 ea)	130-Packaging	5099519

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C8	2	29	2
Allocated Container Detail				
	Qty	Container No	Location	Init
	2	s006249	st331	
	AN3C21A	1	23	1
Allocated Container Detail				
	Qty	Container No	Location	Init
	1	s026149	st348	
	AN8C16	2	15	2
Allocated Container Detail				
	Qty	Container No	Location	Init
	1	fm137706	st332	
	1	S147828	st332	
	D2012-107	1	19	1
Allocated Container Detail				
	Qty	Container No	Location	Init
	1	S147829	st001	
	D2803-041	1	2	1

Allocated Container Detail			
Qty	Container No	Location	Init
1	s044581	st472	_____
D2804-041	1	4	1
Allocated Container Detail			
Qty	Container No	Location	Init
1	S147830	st474	_____
D2807-041	2	24	2
Allocated Container Detail			
Qty	Container No	Location	Init
2	S147831	st011	_____
D2813	2	18	2
Allocated Container Detail			
Qty	Container No	Location	Init
2	S147832	st011	_____
D3395-1	4	46	4
Allocated Container Detail			
Qty	Container No	Location	Init
4	S147833	st033	_____
D3562-041	1	4	0
D3672-15	5	544	5
Allocated Container Detail			
Qty	Container No	Location	Init
5	S147834	st047	_____
D3672-19	4	172	4
Allocated Container Detail			
Qty	Container No	Location	Init
4	S147835	st048	_____
D3672-7	4	989	4
Allocated Container Detail			
Qty	Container No	Location	Init
4	S147836	st047	_____
MS21043-3	4	703	4
Allocated Container Detail			
Qty	Container No	Location	Init
4	S147837	st302	_____
MS24665-302	2	18	2
Allocated Container Detail			
Qty	Container No	Location	Init
2	S147838	st288	_____
MS24693-C280	2	72	2
Allocated Container Detail			
Qty	Container No	Location	Init

2	S147839	st287	_____
MS24693-C285	1	56	1

Allocated Container Detail

Qty	Container No	Location	Init
1	S147840	st287	_____
130-Packaging	AN44C7A	1	18
	AN4C10A	1	35
	AN4C15A	2	56
	AN4C6A	1	339
	AN5C15A	2	63
	D2806-1	2	23
	D2806-3	2	31
	D2810-5	1	19
	D3396-1	2	33
	D3672-17	7	73
	D3672-5	7	535
	MS21043-4	4	1,136
	MS21043-5	3	123

Part Specifications

Specifications could not be found.